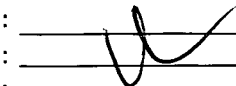
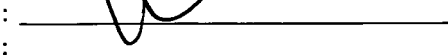















Date: Monday, 21/04/2008 2:24:16 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001
Job Number	: 38702		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB674300175
This Issue	: 21/04/2008 S.O. No. :	Drawing Number	: PB6743001175
Prsht Rev.	: NC	Project Number	:
First Issue	: 21/04/2008 Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 28/04/2008 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001169	Long Support Plate	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Long Support Plate <i>B 38706</i> <i>08.04.23</i> 1			
2.0	PB6743001171	Mounting Plate	
			
Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s) Mounting Plate <i>B 38703</i> <i>08.04.23</i> 1			
3.0	PB6743001167	Long Side Plate	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Long Side Plate <i>B 38705</i> <i>08.04.23</i> 1			
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
			
Comment: LARGE FABRICATION RESOURCE 1 WELD PER DRWG B67-43001 REV.B1 <i>08.04.23</i> 1			
5.0	QC9	VISUAL WELDING INSPECTION	
			
Comment: VISUAL WELDING INSPECTION <i>08/04/23</i>			
6.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <i>08/04/23</i>			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: DB67-43001-75 PAR #: N/A Fault Category: Prod / ~~Prod~~ ^{Med #3 Small} NCR: Yes No DQA: D Date: 08/04/30
 QA: N/C Closed: D Date: 08/04/30

NCR: <u>38702</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08/04/23</u>	<u>11.</u>	<u>hole's drill cracks found when the nut bolts were twisted on the part.</u> <u>R.C: Improper drilling technique.</u>	<u>[Signature]</u> <u>08/04/23</u>	<u>Scrap + no replace</u> <u>deton</u>	<u>[Signature]</u> <u>08/04/23</u>	<u>[Signature]</u> <u>08/04/23</u>	<u>[Signature]</u>	<u>[Signature]</u> <u>08/04/23</u>

NOTE: Date & initial all entries

Date: Monday, 21/04/2008 2:24:16 PM
User: Linda Lacelle

Process Sheet

30 min

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38702

Part Number: PB674300175

Job Number:



29/04/2008
S.149 10.50
#1 318.9 F
#2
#3 PB674300175
#4 B38702 F

Seq. #: Machine Or Operation: Description :

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

N/A u

ACID ETCH AND ALODINE PER QSI005

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

m/023/6

POWDER COAT GREEN SANDTEX
PER QSI 005

FL 08/04/29 (1)

10.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-29

(X)

11.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

DRILL & COUNTERSINK HOLES
INSTALL NUTPLATES
PER DWRG B67-43001 REV.B1

EB08/04/22 (5)

PTO
Pinner
Pinner

12.0 MS21075L3 Nutplate



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)
Nutplate

M107279

EB08/04/23

13.0 MS20426AD34 RIVET



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)
RIVET

M105978

EB08/04/23

Date: Monday, 21/04/2008 2:24:16 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38702

Part Number: PB674300175

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8/4/29 (41)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

XX

ID & STK

8/4/29

SP

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/30

Job Completion



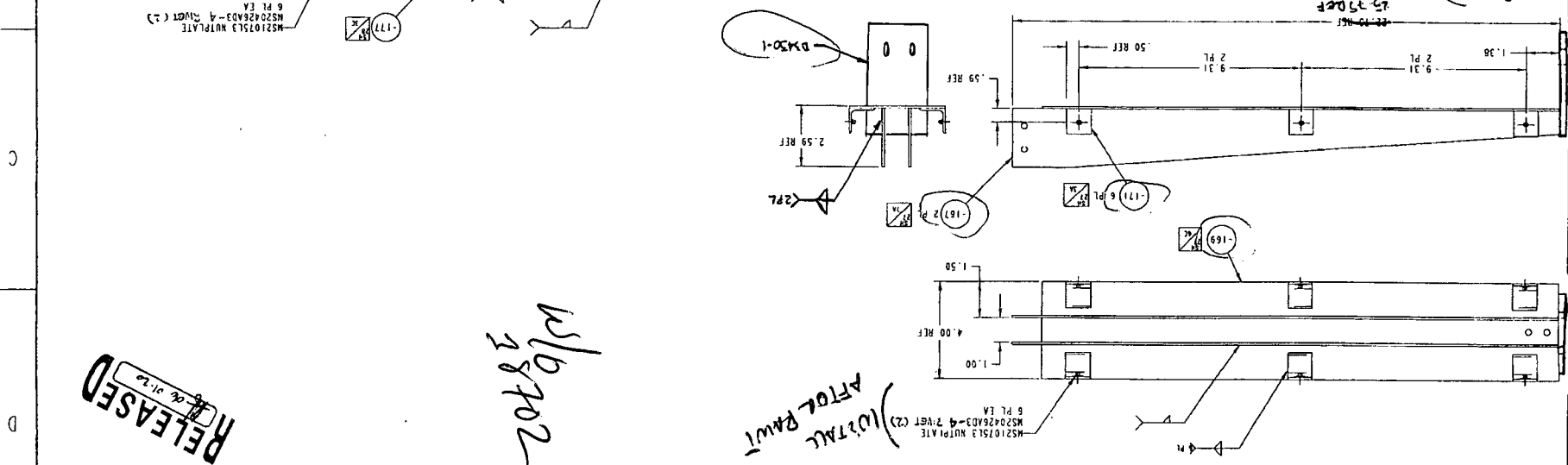
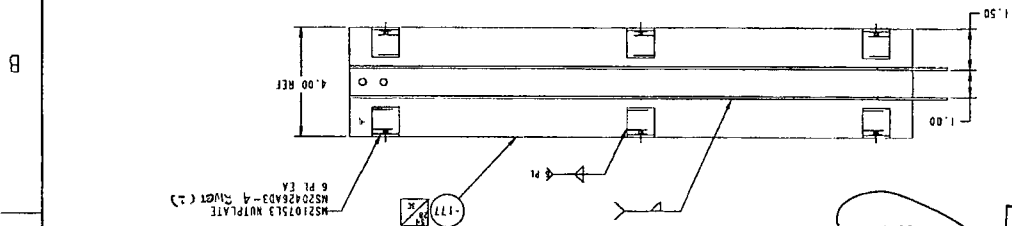
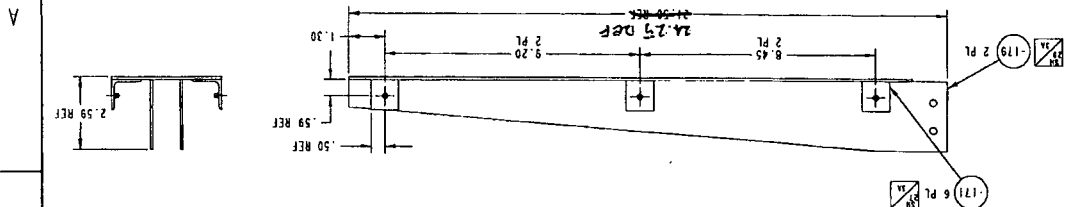
MF 08-04-30

ORIGINAL

PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75050
REV. 11 85
PART NO. B67-43001
QUANTITY 1

SCALE 0.500

② -79 LOWER BLADE SUPPORT ASSEMBLY



RELEASED
10/10/70

W/6702
28702

(107) ALL
AFTER PAINT

W/6702
28702